

Work Order ID 75655

Thursday, October 27, 2011 2:29:58 PM

75655

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Item ID: D206-802-032 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Passenger Door Opener Installation, RH
 Start Date: 10/27/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/28/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference: ECN 11-655 *Renwork*

Approvals: Process Plan: *mf* Date: *11-10-27* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DS19579	A
IIN-D407-802-3	A

140 Identify as per dwg & Stock Location: 0.00

140

Packaging

Packaging

Memo 0.00

PULL FROM STOCK D206-802-032 B 73148

-ADD D4108-11 X 1 TEMPLATE
 -ADD D4108-047 X 1 DOUBLER ASSY
 -ADD CR3523-4-4 X 4 RIVETS

PER ECN 11-655

UPDATE PAPERWORK AND NEW LABELS @ CHG 2

Deformals 11/11/2

150 QC4- 100% Inspect kits for completeness 0.00

150

QC

Quality Control

Memo 0.00

11 - 11 - 02 (1)

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Item ID: D206-802-032

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Passenger Door Opener Installation, RH

Stop ***NS2***Start Date: 10/27/2011 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/28/2011 Req'd Qty: 1.00 ***1***

Customer:

Reference: ECN 11-655

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: _____	0.00							
160									
Packaging	Memo	0.00							
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER								
	NEW LABELS @ CHG 2								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

mf
11-11-03

Picklist Print

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Work Order ID: 75655

Parent Item: D206-802-032

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 10/27/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC
DSI9579 REV.A DD verf:EC

IPP Rev:B 11.10.25 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CR3523-4-4 Rivet		Purchased	No				Each	22.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		22							
				115768		22							
D4108-047 Sill Doubler Assembly		Manufactured	No				Each	3.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		3							
				64489		3							
D4108-11 Template		Manufactured	No				Each	8.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st128		8							
				64488		8							

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 11.10.24	Job No.: ENG2106OCT	ADR Yes/No: Y	ADR Date: 11.10.27	ECN #: 11- 655
Product No.: D206-802-032		Created By: [Signature]	Approved By: [Signature]	
Product Name: PASSENGER DOOR OPENER KIT, LH		Checked By: [Signature]		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC	
		DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
TO ADDRESS INSTALLATION ON RECENT AIRCRAFT WHICH AIRFRAME IS OR PARTLY IS COMPOSITE.

Documents Affected:
RELEASE DSI 9579 REV. A

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	MB	MDL-D407-802 REV. D	11.10.24
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.10.24
11	Update Product Specification Files	Y	KJ		11.10.24
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.10.24
13	Update Document Record (DR)	N		NONE. NEW MDL FORMAT.	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			11.10.24
16	Update Parts / STC Database	Y	KJ		11.10.24
17	Update / Verify ARC Database	Y	KJ		11.10.24
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW.	
19	Create / Update PPP's	Y	KJ	AS REQUIRED	
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			11.10.24
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	WITH ADR & MDL	11.10.24
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ	WITH A COPY OF DSI 9579 REV. A	11.10.24
24					

Description / Action:

- D206-802-032 BOM, ROUTE, AND W/O REQUIRE UPDATE (ADDITION OF PARTS/QTYS PER DSI 9579 REV. A)
- UPDATE D206-802-032 KITS IN STOCK/IN PROGRESS IAW DSI 9579 REV. A
- UPDATE D407-802 PRODUCT DOCUMENTATION ON DART WEBSITE
- D206-802-032 NOW AT CHG 002
- DSI-9579-011 AT CHG 001.

ECN Verified & Complete: _____

Date: _____